DECLARATION OF PERFORMANCE CE64



1. Product Type: Rockfaced Block

2. Identification: Product ID code is shown on delivery ticket

3. Intended Use: In walls, columns and partitions

4. Manufacturer: Thomas Armstrong (Holdings) Ltd Workington Rd, Flimby, Maryport, Cumbria. CA15 8RY

5. Authorised Representative: Not applicable
6. AVCP: System 4
7. Harmonised Standard: EN 771-3 : 2011
8. ETA: Not Relevant

9. Declared Performance:

Essential Characteristics		Performance	Harmonised technical specification
Dimensions	Length, mm	620	
	Width, mm	100	
	Height, mm	215	
Dimensional Tolerance		D1 (Flatness NPD, Plane Parallelism NPD)	
Configuaration	Shape & features	NPD	
	Group according to EN 1996-1-1 (EC6)	Group 1	
Compressive strength	Mean compressive strength, N/mm ²	10.4 (L bed face, whole unit) (Cat II)	
	Direction of load	Perpendicular to bed faces	
	Unit category	Category II	
Dimensional stability	Moisture Movement, mm/m	0.6	EN 771-3 : 2011
Bond strength	Shear bond strength, N/mm ²	0.15 with GPLM	
	Flexural bond strength	NPD	
Reaction to fire		A1 (Commission Decision 2000/605/EC)	
Water absorption, gm ² .s ^{-0.5}		<350g/m2.s	
Water vapour permeability		30/100 (tabulated value)	
Direct airbourne sound insulation	Gross density, kg/m ³	2200	
	Configuration; dimensions & tolerances	See configuration	
Thermal Conductivity, W/mK ($\lambda_{10, dry}$) $\rho = 50\%$		1.05 Dry value - design values require correction for moisture content. See product literature.	
Durability against freeze / thaw		For use above ground level	
Dangerous substances		See Note	

Note: Information on Dangerous Substances will only be given when and where required in the appropriate form. See Annex ZA of BS EN 771-4:2075

10. The performance of the product identified in 1 and 2 is in conformity with the declared performance in 9.

This Declaration of Performance is issued under the sole responsibility of the manufacturer identified in 4.

Signed on behalf of the manufacturer:

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J Mason (Technical Manager)
Brompton-on-Swale, North Yorkshire. 1st June 2013

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Thomas Armstrong (Holdings) Ltd Workington Rd, Flimby, Maryport, Cumbria. CA15 8RY

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CE64

EN 771-3 : 2011

Rockfaced Block

Category II aggregate concrete masonry unit

	Length, mm	620		
Dimensions	Width, mm	100	100	
	Height, mm	215		
Dimensional Tolerance	Category	D1 (Flatness	D1 (Flatness NPD, Plane Parallelism NPD)	
Configuaration	Shape & features	NPD	NPD	
- Company	Group according to EN 1996-1-1 (EC6)	Group 1	Group 1	
	Mean compressive strength, N/mm ²	10.4 (⊥ bed face, whole unit) (Cat II)		
Compressive strength	Direction of load	Perpendicula	Perpendicular to bed faces	
	Unit category	Category II	Category II	
Dimensional stability	Moisture Movement, mm/m	0.6		
Bond strength	Shear bond strength, N/mm ²	0.15 with GP	0.15 with GPLM	
bond strength	Flexural bond strength	NPD		
Reaction to fire		A1 (Commission Decision 2000/605/EC)		
Water absorption, gm ² .s ^{-0.5}		<350g/m2.s		
Water vapour permeability		30/100 (tabulated value)		
Direct airbourne sound insulation	Gross density, kg/m ³	2200		
	Configuration; dimensions & tolerances	See configura	See configuration	
Thermal Conductivity, W/mK ($\lambda_{10, dry}$) ρ =	50%	1.05	Dry value - design values require correction for moisture content. See product literature.	
Durability against freeze / thaw		For use above ground level		
Dangerous substances		See Note		

Note: Information on Dangerous Substances will only be given when and where required in the appropriate form. See Annex ZA of BS EN 771-4:2075

See also Declaration of Performance CE64